# TRIANGLE TUB & TILE AT60 Urethane Thinner

# Special Thinner for Liquid Porcelain Refinishing System

## **Specifications**

## **DESCRIPTION:**

AT60 Urethane Thinner and all products of the Liquid Porcelain Refinishing Systems were designed specifically for the tub and tile refinishing industry. AT60 Urethane Thinner provides the user with maximum thinning power for best flow out and leveling of a Liquid Porcelain application. Do not use any other thinners with Liquid Porcelain as they may contain alcohol or water. Liquid Porcelain is a two part urethane and will react with alcohols and water with highly detrimental effects. Alcohols will react with and disable the hardener (Liquid Porcelain Part B), leaving a softer, poorly cured surface with little resistance to moisture, chemicals and abrasion. Water will react in the same way - disabling the hardener but in addition, may cause unsightly gassing and fine blisters in the cured film. AT60 Urethane Thinner contains no alcohol or water. AT60 will provide maximum and fastest cure when used as directed.

## USE:

AT60 Urethane Thinner is the only recommeded thinner for all Liquid Porcelain 505 Series 2-part urethane finishes. Liquid Porcelain is designed as a tub and tile refinishing enamel. AT60 is suitable for porcelain, fiberglass, cast polyester, formical aminate, most metals, and a variety of other substrates when proper surface preparation has been completed. Recommended preparation includes White Mountain Jobsite Cleaner, Cling Acid Cleaner/Resealer, Tripoxy Tub & Tile Primer, and TriBond adhesion promotor. See a Triangle Representative for details on obtaining and using these and other Tub and Tile refinishing products.

## **ADVANTAGES:**

- Designed specifically for Tub & Tile Refinishing
- Contains no cure destroying alcohols or water
- Improved flow and speed of dry over lacquer-type thinners

## LIMITATIONS:

• May affect VOC compliance in some areas

# **Properties**

<b>VOC:</b> [as packaged] 833 g/l – (6.95 lbs/gal)
FLASH POINT: [setaflash]60° F
APPEARANCE: Water White Liquid
WEIGHT PER GALLON: [average] 6.95 lbs
PACKAGE VISCOSITY: Water Thin
SOLIDS: None
COVERAGE: Not Applicable
ORDER CODE: AT60
PACKAGING: one gallon cans

## Shipping & Handling

SHIPPING DESCRIPTION: [CFR 49]
Ground, Air, Vessel Paint, 3, UN1263, PG II
Required Label FLAMMABLE LIQUID
Required Marking PAINT UN1263
IMDG PACKAGING:
FLAMMABLE LIQUID, Class 3.2, UN1263, II
IMDG STOWAGE: Category B
UNIFORM FIRE CODE: [CFR 29] CLASS I-B
STORAGE TEMPERATURE: 100° F max
SHELF LIFE: [warranted]
<b>HMIS RATINGS: H</b> - 2; <b>F</b> - 3; <b>R</b> - 0; <b>PP</b> - H

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## **Application Data**

## THINNING:

Add Liquid Porcelain 505 Series Part B catalyst to Part A before reducing with AT60 Urethane Thinner. Liquid Porcelain is designed for a 25-50% reduction when applied by conventional spray and 5-15% reduction when applied by airless. Temperature should be between 45°-85° F. For recommendations outside this range, contact your Triangle Coatings Representative.

## MIXING:

**Catalyzing:** Mix ratio for **Liquid Porcelain** is normally 4:1, but consult mixing instructions provided with your **Liquid Porcelain** product to ensure proper ratio. Pour Part B in to Part A and mix completely, then add **AT60 Urethane Thinner**.

**Pot life:** Pot Life will vary slightly with temperature and humidity but when reduced to spray viscosity, pot life will be at least 6 hours in all conditions.

## **APPLICATION:**

Liquid Porcelain when thinned with AT60 Urethane Thinner is designed for conventional spray but is very amenable to HVLP and air assisted airless. Contact your Triangle Coatings Representative for help with other types of application equipment.

CLEANUP: ...... AT60 Urethane Thinner Rinse tools with clean AT60 thinner.

## Health & Safety

#### **WARNING:**

FLAMMABLE LIQUID AND VAPOR. MAY BE HARMFUL IF SWALLOWED OR INHALED. VAPOR MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA AND CAN CAUSE NOSE AND THROAT IRRITATION. LIQUID CONTACT WITH EYE AND SKIN CAUSES IRRITATION. Keep away from sparks, heat, and open flame. Use with adequate ventilation. Avoid breathing of vapor. Avoid contact with eyes, skin and clothing. Wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Reports have associated repeated and prolongued occupational overexposure to solvents with permanent brain and nervous system damage. Keep container closed when not in use. If spillage occurs, absorb and dispose of according to local regulations.

#### **FIRST AID:**

Should eye contact occur, flush with plenty of water for at least 15 minutes and get medical attention if vision is disturbed. For skin, wash thoroughly with soap and water. If inhaled, remove to fresh air. If swallowed, seek medical attention immediately. DO NOT induce vomiting.

THIS PRODUCT IS FOR PROFESSIONAL USE ONLY.

KEEP THIS PRODUCT OUT OF THE REACH OF CHILDREN.

WARRANTY: The statements made herein, on labels, product bulletins, or by any of Triangle Coatings', Inc. employees or agents concerning this product are given for general information only. Due to variables beyond Triangle's control in application, surface preparation, surface temperature, humidity and other variable factors Triangle assumes no liability for any claim that may arise out of the use of its products and disclaims any warranty expressed or implied relating to the storage, application, thinning, merchantability, Buyer's assumption of performance, and the fitness for a particular purpose. Receipt of products from Triangle or its agents constitutes acceptance of the terms of this warranty. In the event that Triangle finds that the product delivered is not of Triangle's standard quality, Triangle will at its sole discretion, either replace the product or refund the purchase price. Triangle's choice of one of these remedies shall be the Buyer's sole remedy. Triangle will under no circumstances be liable for consequential damages, except insofar as liability is mandated by law. Triangle will deliver products at agreed times insofar as it is reasonably able to do so, but it will not be liable for failure to deliver on time when the failure is beyond its reasonable control.